

Tuesday, 21/04/2009 1:56:53 PM
Linda Lacelle

Process Sheet

SPLIT

Customer : CU-DAR001 Dart Helicopters Services
Job Number : 47333
Estimate Number : 13307
Job Number :
His Issue : 21/04/2009 S.O. No. :
First Rev. : NC
First Issue : 1/1 Type : SMALL / MED FAB
Previous Run : 45300

Drawing Name

: REPLACEMENT GLARESHIELD KIT

Part Number : D412776011
Drawing Number : D412-776 REVB
Project Number : N/A
Drawing Revision : B
Material :
Due Date : 24/04/2009

Qty:

Um:

Each

Written By

Checked & Approved By

Comment

Est Rev:A 08-03-12 new issue DD verified by: LL
Est Rev:B 08-07-14 revB as per dwg DD verified by:ec

Additional Product

Job Number:



Seq. #:

Machine Or Operation:

Description:

1.0

DC

DOCUMENT CONTROL



Comment: Photocopy bluefile & type labels per PPP D412-776-011 CHG001

502104/21

2.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1
Pick Packing Kit

3.0

D3690041

Glareshield Assembly



Comment: Qty.: 1.0000 Each(s)/Unit Total: 5.0000 Each(s)
Glareshield Assembly
batch: 46677

1X

4.0

D3699041

Support Assembly



Comment: Qty.: 1.0000 Each(s)/Unit Total: 5.0000 Each(s)
Support Assembly
batch: 344800

R

5.0

D3699042

Support Assembly



Comment: Qty.: 1.0000 Each(s)/Unit Total: 5.0000 Each(s)
Support Assembly
batch: 42535

9/4/21

30

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: REPLACEMENT GLARESHIELD KIT

Job Number: 47333

Part Number: D412776011

Job Number:



Seq. #:	Machine Or Operation:	Description :
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6.0	AN33A	Bolt
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Comment: Qty.: 6.0000 Each(s)/Unit Total : 30.0000 Each(s)

Bolt

batch: M110865

SP

7.0	AN35A	Bolt
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Comment: Qty.: 10.0000 Each(s)/Unit Total : 50.0000 Each(s)

Bolt

batch: M100180

SP

8.0	AN960JD10L	Washer
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Comment: Qty.: 12.0000 Each(s)/Unit Total : 60.0000 Each(s)

Washer

batch: M109632

SP

9.0	AN960JD6L	Washer
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Comment: Qty.: 11.0000 Each(s)/Unit Total : 55.0000 Each(s)

Washer

batch: M5519

SP

10.0	AN9703	Washers
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Comment: Qty.: 4.0000 Each(s)/Unit Total : 20.0000 Each(s)

Washers

batch: M105953

SP

11.0	MS20426AD33	Rivet
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Comment: Qty.: 12.0000 Each(s)/Unit Total : 60.0000 Each(s)

Rivet

batch: M1681

9/4/21

SP

12.0	MS21042L06	Nut
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Comment: Qty.: 11.0000 Each(s)/Unit Total : 55.0000 Each(s)

Nut

batch: M110123

9/4/21

SP

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: REPLACEMENT GLARESHIELD KIT

Job Number: 47333

Part Number: D412776011

Job Number:



Seq. #:

Machine Or Operation:

Description :

13.0

MS21075L08

ANCHOR NUT



Comment: Qty.: 6.0000 Each(s)/Unit Total: 30.0000 Each(s)

ANCHOR NUT

batch: M108963

9/4/21 SO

14.0

MS35206228

Screw



Comment: Qty.: 11.0000 Each(s)/Unit Total: 55.0000 Each(s)

Screw

batch: M108963

9/4/21

(K) SL

15.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

5 09/04/21 (K)

16.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D412-776-011

Location:

PPP Rev: Rev B

9/4/21

(K) SP

17.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

(1) 12 09/04/21

Job Completion



Date: Tuesday, 21/04/2009 1:56:53 PM
 User: Linda Lacelle

Process Sheet

Customer :	CU-DAR001 Dart Helicopters Services	Drawing Name :	REPLACEMENT GLARESHIELD KIT
Job Number :	47333		
Estimate Number :	13307		
P.O. Number :		Part Number :	D412776011
This Issue :	21/04/2009 S.O. No. :	Drawing Number :	D412-776 REV B
Prsht Rev. :	NC	Project Number :	N/A
First Issue :	// Type : SMALL /MED FAB	Drawing Revision :	B
Previous Run :	45300	Material :	
Written By :		Due Date :	24/04/2009 Qty: 5 Um: Each
Checked & Approved By :			
Comment :	Est Rev:A 08-05-12 new issue DD verified by: LL Est Rev:B 08-07-14 revB as per dwg DD verified by:ec		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	DC	DOCUMENT CONTROL
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JD 09.04.21



Comment: Photocopy bluefile & type labels per PPP D412-776-011 CHG001

2.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Pick Packing Kit

3.0	D3690041	Glareshield Assembly
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 5.0000 Each(s)

Glareshield Assembly

batch: _____

4.0	D3699041	Support Assembly
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 5.0000 Each(s)

Support Assembly

batch: _____

5.0	D3699042	Support Assembly
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 5.0000 Each(s)

Support Assembly

batch: _____

